

Assembly Instructions:

- Start at the top of the fender skin and peel protective film down past the bottom set of holes. Leave film on bottom of fender for protection during assembly.
- Locate bottom hole in fender skin and use a 3/8" bolt to attach fender brace to quarter fender. Then loosely secure by hand with a 3/8" lock washer and 3/8" nut. **Do not tighten bolt.**
- Place slotted side of fender brace on U-bolt. Push slotted end up towards the curve of the U-bolt. This will allow the U-bolt to line up with holes in the fender.
- Place U-Bolt through the front side of fender using top two holes on fender skin.
- Add the back plate to the U-bolt from the back side of the fender then loosely secure by hand using 3/8" lock washer and 3/8" nut. **Do not tighten bolt.** Must remain loose so the fender tube can be slid into place.
- Repeat steps 2 through 5 until all U-bolts and braces are in place.
- Position fender tube so that the slot in the open end is pointed towards the front of the fender. Then gently slide the fender tube through the U-bolts on the front side of the fender. Be cautious to avoid scratching the fender.
- Push the tube to the edge of the fender where the bend in the side flange starts. Note: The end position can be adjusted depending on application for an ideal fit.
- Hand tighten all nuts for U-bolt using ratchet and 9/16" socket to secure fender tube. *(Recommended torque range is 4 to 6 ft-lbs.)* **Do not use power tools when tightening.**
- Hand tighten nuts at the bottom of the braces to secure. *(Recommended torque range is 9 to 11 ft-lbs.)*
- Place top flap on back side of the fender and line up with holes at the top of the fender.
- Slide 5/16" carriage bolts through holes from the front side of the fender.
- Add top flap support plate from the back side and secure using 5/16" lock washers and 5/16" nuts. Hand tighten with ratchet and 1/2" socket. *(Recommended torque range is 1 to 2 ft-lbs.)*
- Peel remaining protective film and buff fender with a soft cloth.
- Install fender by sliding fender tube over post mount (not provided).
- To secure fender slide post clamp towards truck frame then tighten using a ratchet, 3/4" socket and wrench. *(Recommended torque range is 70 to 75 ft-lbs.)*

Tools Required:

- Ratchet
- 1/2" Socket
- 9/16" Socket
- 3/4" Socket
- 9/16" Wrench
- 3/4" Wrench

Parts List	
Description	Qty
SS Fender Skins	2
Fender Tube	2
Fender Braces	6
Top Flap Support Plate	2
Hogebuilt Top Flaps	2

Hardware List	
Description	Qty
Bolts (3/8")	6
U-Bolts (3/8")	6
Lock Washers (3/8")	18
Nuts (3/8")	18
Back Plates	6
Post clamps w/ Bolt	2
Carriage Bolts (5/16")	8
Lock Washers (5/16")	8
Nuts (5/16")	8

