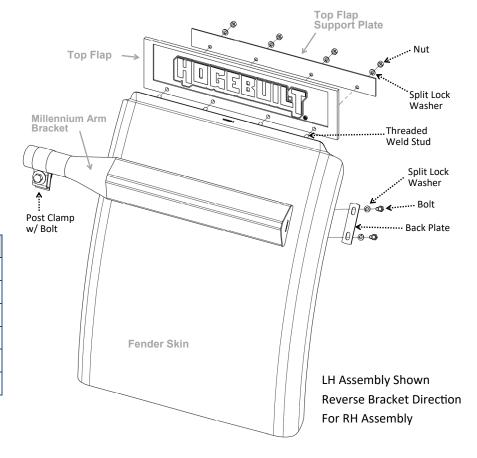


Assembly Instructions:

- 1. Start at the top of the fender skin and peel protective film down past the bottom set of holes. Leave film on bottom of fender for protection during assembly.
- 2. Peel protective film off the millennium arm bracket.
- 3. Align millennium arm bracket with the holes midway down on the front side of the fender skin.
- 4. Align a back plate with the first set of bracket holes on the back side of the fender.
- 5. Use a split lock washer and bolt to attach millennium arm bracket to the fender skin. Loosely tighten until all bolts are in place.
- 6. Repeat steps 2-4 until all bolts are attached.
- 7. Tighten all bolts with using a ratchet and 1/2" socket. (*Recommended torque range is 13 to 16 ft-lbs.*) **Do not use power tools when tightening.**
- 8. Place top flap on back side of the fender and line up with threaded weld studs at the top of the fender.
- 9. Add top flap support plate from the back side and secure using split lock washers and nuts. Hand tighten with ratchet and 1/2" socket. (*Recommended torque range is 1 to 2 ft-lbs.*)
- 10. Peel remaining protective film and buff fender with a soft cloth.
- 11. Install fender by sliding fender tube over post mount (not provided).
- 12. To secure fender slide post clamp towards truck frame then tighten using a ratchet, 3/4" socket and wrench. (*Recommended torque range is 70 to 75 ft-lbs.*)

Parts List	
Description	Qty
SS Fender Skins	2
Millennium Arm Brackets	2
Hogebuilt Top Flaps	2
Top Flap Support Plates	2

Hardware List		
Description	Qty	
Bolts	12	
Split Lock Washers	20	
Nuts	8	
Back Plates	6	
Post clamps w/ Bolt	2	



Tools Required:

- Ratchet
- 1/2" Socket
- 3/4" Socket
- 3/4" Wrench