

### Assembly Instructions:

1. Start at the top of the fender skin and peel protective film down past the bottom set of holes. Leave film on bottom of fender for protection during assembly.
2. Peel protective film off the millennium arm bracket.
3. Align millennium arm bracket with the holes midway down on the front side of the fender skin.
4. Align a back plate with the first set of bracket holes on the back side of the fender.
5. Use a split lock washer and bolt to attach millennium arm bracket to the fender skin. **Loosely tighten until all bolts are in place.**
6. Repeat steps 2-4 until all bolts are attached.
7. Tighten all bolts with using a ratchet and 1/2" socket. *(Recommended torque range is 13 to 16 ft-lbs.)* **Do not use power tools when tightening.**
8. Place top flap on back side of the fender and line up with threaded weld studs at the top of the fender.
9. Add top flap support plate from the back side and secure using split lock washers and nuts. Hand tighten with ratchet and 1/2" socket. *(Recommended torque range is 1 to 2 ft-lbs.)*
10. Peel remaining protective film and buff fender with a soft cloth.
11. Install fender by sliding fender tube over post mount (not provided).
12. To secure fender slide post clamp towards truck frame then tighten using a ratchet, 3/4" socket and wrench. *(Recommended torque range is 70 to 75 ft-lbs.)*

### Tools Required:

- Ratchet
- 1/2" Socket
- 3/4" Socket
- 3/4" Wrench

Parts List	
Description	Qty
SS Fender Skins	2
Millennium Arm Brackets	2
Hogebuilt Top Flaps	2
Top Flap Support Plates	2

Hardware List	
Description	Qty
Bolts	12
Split Lock Washers	20
Nuts	8
Back Plates	6
Post clamps w/ Bolt	2

